

AMT Instruction Manual



AMT .22 MAGNUM HUNTER

WARRANTY STATEMENT

BASED ON MAGNUSON, MOSS WARRANTY ACT, AMT offers no expressed warranty on its product line. AMT does recognize its obligation concerning implied warranty. **AMT** will continue to stand behind its products as it has in the past. **AMT** products will be serviced for a period of one year from date of retail purchase, for defects of material or workmanship, at no charge to purchaser. Be sure to retain your sales slip as proof of purchase date when making a claim.

This instruction manual should always accompany this firearm and be transferred with it upon change of ownership or when the firearm is loaned or presented to another person.



THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM AND BE TRANSFERRED WITH IT UPON CHANGE OF OWNERSHIP OR WHEN THE FIREARM IS LOANED OR PRESENTED TO ANOTHER PERSON

ARCADIA MACHINE & TOOL, INC.

6226 Santos Diaz St., Irwindale, CA 91702, (818) 334-6629

SAFETY

As is the case in all firearms, the .22 Magnum Hunter must be used with the strictest attention to the basic rules of firearms safety. Rifles are equipped with manual safeties to provide maximum mechanical security against accidental discharge. Mechanical manual safeties are not a substitute for safe and knowledgeable firearms handling and use.

WARNING: THE .22 MAGNUM HUNTER, SEMI-AUTOMATIC HUNTING RIFLE, WILL OPERATE WITH THE MAGAZINE REMOVED. NEVER LEAVE A ROUND OF AMMUNITION IN THE CHAMBER OF THE RIFLE.

1. **NEVER PLACE YOUR FINGER ON THE TRIGGER UNLESS YOU ARE READY TO SHOOT.** The rifle is a semi-automatic firearm and, once loaded and cocked, will fire every time the trigger is pulled until all ammunition is expended. The rifle will fire **WITH** or **WITHOUT** a magazine in place. Removing the magazine does not remove a chambered round of ammunition.
2. **ALWAYS KEEP THE FIREARM POINTED IN A SAFE DIRECTION.** A safe direction means a direction which will not permit a discharged bullet to strike a person, or to strike an object from which the bullet may ricochet. Never let the muzzle of a firearm point at any part of your body or at another person. This is particularly important when loading or unloading a firearm.
3. **UNLOAD FIREARMS WHEN THEY ARE NOT IN USE.** Load your firearm only when you are in the field or on the target range or shooting area, ready to shoot. Lock firearms and ammunition securely in racks or cabinets when not in use. Store ammunition safely, separate from firearms. Store your firearms out of sight of visitors and out of sight and reach of children. The gun owner is responsible for ensuring that children and persons unfamiliar with firearms cannot gain access to firearms or ammunition.
4. **DO NOT TRANSPORT THE RIFLE WITH AMMUNITION IN THE CHAMBER** Use extreme caution when transporting the .22 Magnum Hunter.
5. **DON'T USE QUESTIONABLE OR DIRTY AMMUNITION.** Use only new .22 caliber rimfire magnum ammunition manufactured by a reputable and established company. Ammunition carried in pockets or loose in containers can become soiled or corroded and fail to function properly.
6. **DO NOT ALTER OR MODIFY THE RIFLE.** If the firearm fails to fire, handle the rifle with extreme caution. Refer to SERVICE (page 12) in this instruction manual.
7. **PROTECT YOUR HEARING AND SIGHT.** Wear adequate safety glasses and hearing protection when using the .22 Magnum Hunter.
8. **NEVER LEAVE A LOADED FIREARM UNATTENDED.** Always store the rifle, unloaded, in a safe and secure location inaccessible by children. All ammunition should be stored in a separate secure location.
9. **DO NOT CONSUME ALCOHOLIC BEVERAGES WHEN SHOOTING.** Handling firearms while under the influence of alcohol, medication, or mind altering substances in any form constitutes a criminal disregard for the safety of others.

.22 MAGNUM HUNTER SEMI-AUTOMATIC HUNTING RIFLE STATEMENT OF NON LIABILITY

WARNING:

This rifle is classified as a dangerous weapon and is surrendered by **AMT** with the understanding that the purchaser assumes all liability resulting from unsafe handling or any action that constitutes a violation of any applicable laws or regulations. **AMT** shall not be liable for personal injury or loss of property or life resulting from the use of this rifle under any circumstances, including intentional, reckless, negligent or accidental discharge.

Further, **AMT** will not be liable for any alterations to the rifle or any parts thereof. **AMT** will not condone or authorize any changes to be made after the rifle has left the factory. If your **AMT** rifle is in need of service or adjustment, follow the instructions in this manual under the section marked "SERVICE" on page 12.

Please read the warnings in this manual carefully. Be sure you understand the functions of this rifle before loading and firing it. If you do not understand all of the functions of this rifle, it is imperative that you contact the factory prior to loading this rifle. Carefully read the "SAFETY" section of this manual. Exercise safe handling of this rifle at all times.

PLEASE BE CAREFUL!

WARNING: NEVER USE QUESTIONABLE AMMUNITION WHICH IS CORRODED OR MARRED. THE USE OF NON-FACTORY AMMUNITION WILL VOID THE WARRANTY AND INJURY MAY VERY WELL RESULT.

WARRANTY VOID IF OTHER THAN FACTORY AMMUNITION IS USED.

USE ONLY FACTORY AMMUNITION!

NOTE ON AMMUNITION: Today there exists a variety of .22 magnum rimfire ammunition from which to choose. Some brands vary greatly in dimensions and bullet configurations. Your **AMT** .22 Magnum Hunter is designed to function with factory standard ammunition. Use only new .22 magnum rimfire ammunition manufactured by a reputable and established company.

WARNING: DO NOT LOAD AMMUNITION INTO THE RIFLE OF ATTEMPT FIRING THE RIFLE UNTIL YOU HAVE READ THIS MANUAL COMPLETELY AND UNDERSTAND ALL THE FUNCTIONS OF THIS RIFLE

Wear Shooting Glasses And Hearing Protection At All Times When Shooting

BASIC RULES OF SAFE FIREARMS HANDLING

1. **LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.** Not all firearms are the same. The method of carrying and handling firearms varies in accordance with the mechanical provisions for avoiding accidental firing and the various proper procedures for loading and unloading. Do not handle any firearm without first having thoroughly familiarized yourself with the particular type of firearm you are using and with safe gun handling procedures in general.

2. **ALWAYS KEEP THE FIREARM POINTED IN A SAFE DIRECTION.** A safe direction means a direction which will not permit a discharged bullet to strike a person, or to strike an object from which the bullet may ricochet. A safe direction must take into account the fact that a bullet may penetrate a wall, ceiling, floor, window, etc., and strike a person or damage property. Be sure of a safe bullet stop behind your target even when operating the firearm without ammunition (dry-firing). Never let the muzzle of a firearm point at any part of your body or at another person. This is particularly important when loading or unloading a firearm. In the event of accidental firing, no injury can occur as long as the muzzle is pointing in a safe direction.

3. **NEVER PLACE YOUR FINGER ON THE TRIGGER UNLESS YOU ARE READY TO SHOOT.** Make it a habit to know exactly where the muzzle of your gun is pointing whenever you handle it and be sure that you are always in control of the direction in which the muzzle is pointing even if you fall or stumble. When receiving or handling a firearm, always point the muzzle in a safe direction, open the action, and check the chamber to ensure the firearm is not loaded even if you have just watched others check that firearm. When operating a firearm's safety, point the muzzle in a safe direction and do not place your finger on the trigger.

4. **ENSURE FIREARMS ARE UNLOADED WHEN NOT IN USE.** Load your firearm only when you are in the field or on the target range or shooting area, ready to shoot. Lock firearms and ammunition securely in racks or cabinets when not in use. Store ammunition safely, separate from firearms. Store your firearms out of sight of visitors and out of sight and reach of children. The gun owner is responsible for ensuring that children and persons unfamiliar with firearms cannot gain access to firearms or ammunition.

5. **BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.** Even a bit of mud, snow, or excess lubricating oil or grease in the bore may cause the barrel to bulge, or even burst on firing, and can cause injury to the shooter and bystanders. If you are not sure the barrel is clear, do not shoot the firearm. Be sure that you are using ammunition of the

proper caliber and loading for the gun you are using. Improper ammunition can cause blockage or bursting of the firearm's barrel. If the report (sound of firing) or recoil on firing seems weak or doesn't seem quite right — **CEASE FIRING IMMEDIATELY** — and check to be sure that nothing has become lodged in the barrel.

6. **BE SURE OF YOUR TARGET BEFORE YOU SHOOT.** Don't shoot unless you know exactly where your bullet is going to strike. Don't point the firearm at anything you do not wish to shoot. Be sure of a safe bullet stop behind your target even when dry-firing with an unloaded gun. If you are in the field hunting, do not fire at a movement or noise. Take the time to be absolutely certain of your target visually before you pull the trigger. Handle all firearms as if they were loaded and ready to fire. Disengage the firearm's safety only when the firearm is pointed in a safe direction and you are ready to shoot.

7. **DO NOT CARRY FIREARMS WITH AMMUNITION IN THE CHAMBER.** A firearm with a round in the chamber is ready to fire and may be caused to fire by unforeseen events. Never rely on any safety device to prevent a firearm from discharging.

8. **WEAR SHOOTING GLASSES AND HEARING PROTECTORS WHEN YOU SHOOT.** All shooters should wear protective shooting glasses and some form of hearing protectors when shooting or in the company of shooters. Exposure to shooting noise can damage hearing. Adequate vision protection when shooting is essential. Normal prescription eyeglasses and commercial sunglasses do not provide adequate protection.

9. **NEVER CLIMB A TREE OR FENCE WITH A LOADED FIREARM.** Before climbing a fence, remove the magazine from the rifle and open the chamber to ensure the rifle is unloaded. Unload the firearm before climbing or descending a tree or jumping over a ditch or other obstruction. Never pull or push a loaded firearm toward yourself or another person. When in doubt, unload your gun!

10. **DON'T SHOOT AT A HARD SURFACE, OR AT WATER.** Bullets can ricochet off many surfaces like rocks or the surface of water and travel in unpredictable directions with damaging or lethal velocity.

11. **NEVER TRANSPORT A LOADED FIREARM.** Always unload firearms before placing them in a vehicle. A suitable carrying case or scabbard should be used to carry a firearm to and from the shooting areas.

12. **DO NOT CONSUME ALCOHOLIC BEVERAGES WHEN SHOOTING.** Handling firearms while under the influence of alcohol, drugs, medication, or any mind altering substances in any form constitutes a criminal disregard for the safety of yourself and others.

MANUAL SAFETY OPERATION

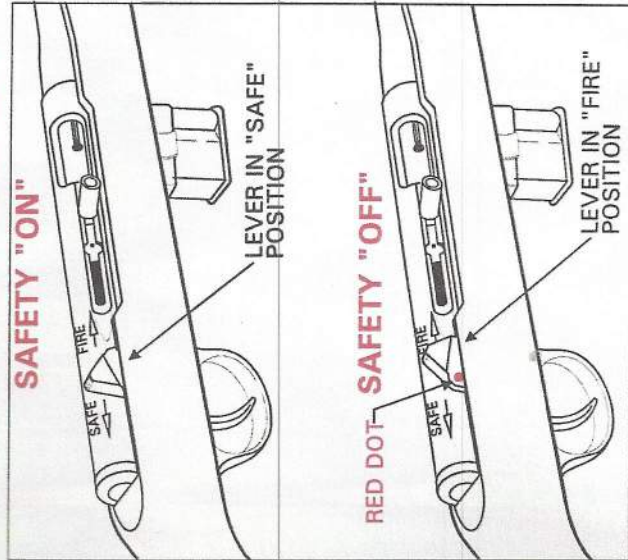


Figure 1. Safety Operation.

NOTE: The rifle must be fully cocked to engage the manual safety.

To engage the manual safety, use the bolt handle to draw the bolt all the way to the rear and release quickly. Do not operate the bolt slowly as this may cause a cartridge to feed improperly and jam the rifle. With the bolt "FULLY CLOSED" and the rifle "FULLY COCKED", press the manual safety lever to the "SAFE" position. The "RED DOT" will not be visible. To release (disengage) the manual safety, press the manual safety lever to the "FIRE" position. The "RED DOT" will be visible and the rifle will fire when the trigger is squeezed and a round of ammunition is in the chamber.

WARNING: NEVER DEPEND ON ANY SAFETY MECHANISM OR ANY MECHANICAL SAFETY DEVICE. USE OF SAFETY MECHANISMS AND DEVICES DOES NOT JUSTIFY CARELESS HANDLING OR POINTING THE RIFLE IN AN UNSAFE DIRECTION.

WARNING: THE .22 MAGNUM HUNTER, SEMI-AUTOMATIC HUNTING RIFLE, IS AN AUTOMATIC LOADING RIFLE. THE RIFLE IS IMMEDIATELY LOADED AND READY TO FIRE AGAIN AFTER EACH SHOT UNTIL ALL ROUNDS OF AMMUNITION IN THE MAGAZINE AND CHAMBER HAVE BEEN FIRED. THE BOLT WILL NOT STAY OPEN AFTER THE LAST ROUND OF AMMUNITION HAS BEEN FIRED.

Wear Shooting Glasses And Hearing Protection At All Times When Shooting

BOLT HANDLE OPERATION

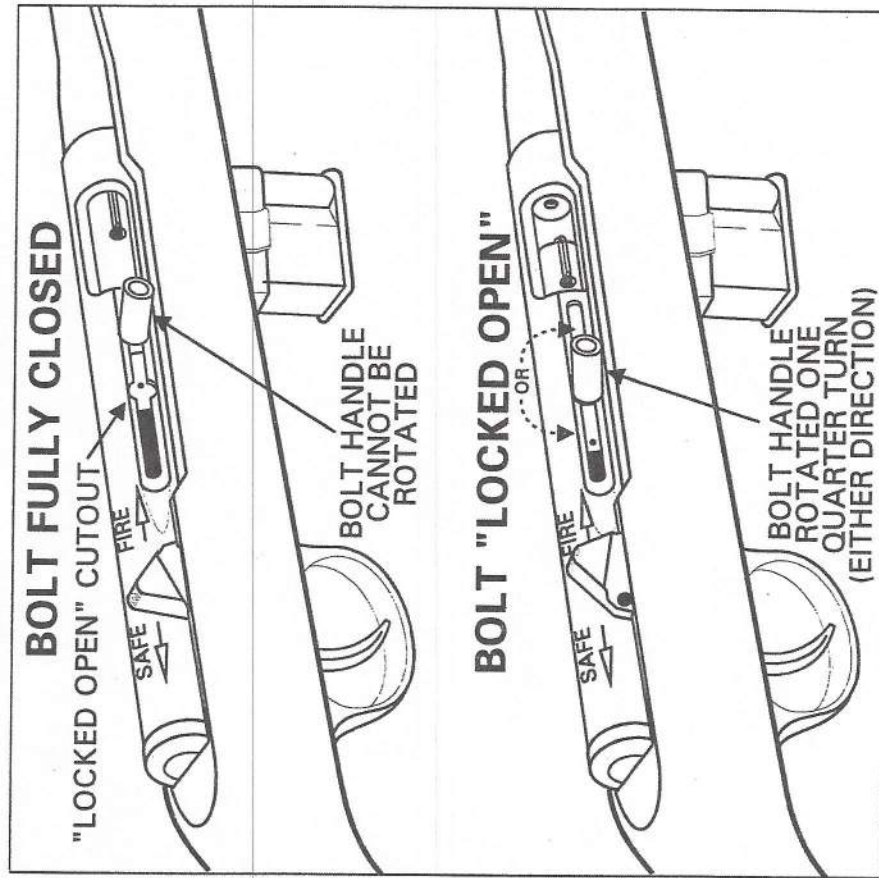


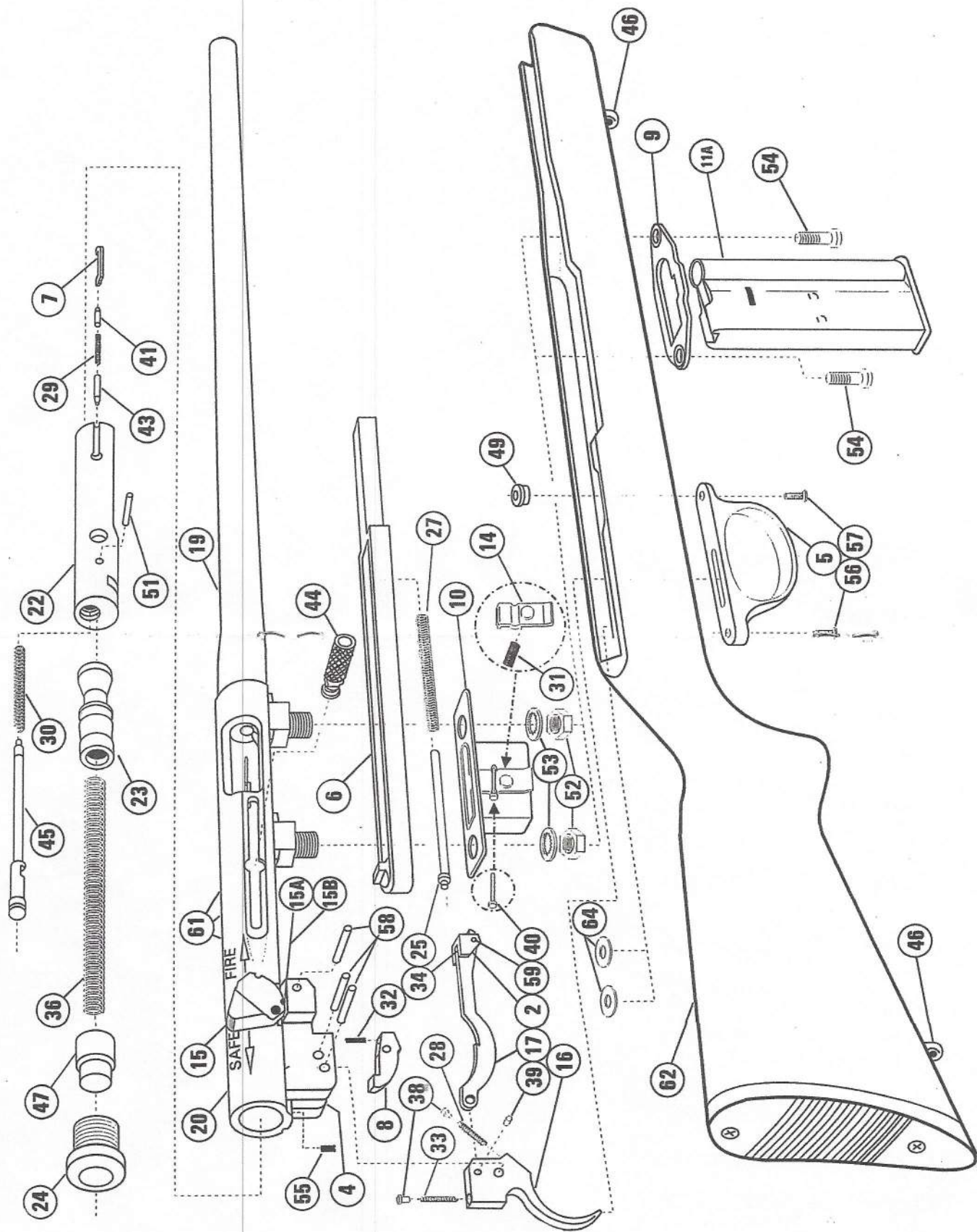
Figure 2. Bolt Handle Operation

To operate the bolt handle lock, pull the bolt back to the "LOCKED OPEN" cutout in the bolt handle slot. Turn the bolt handle a quarter-turn (in either direction) to lock the bolt. To unlock, turn the bolt handle a quarter-turn and the bolt will go forward to the closed position.

The bolt can be locked in the "LOCKED OPEN" position for safety, the bolt should be in the "LOCKED OPEN" position whenever the rifle is not in use, such as during storage or when transporting. In the "LOCKED OPEN" position, the rifle may be visually checked to ensure it is unloaded.

WARNING: DO NOT LOAD AMMUNITION INTO THE RIFLE OR ATTEMPT FIRING THE RIFLE UNTIL YOU HAVE READ THIS MANUAL COMPLETELY AND UNDERSTAND ALL THE FUNCTIONS OF THE RIFLE.

Wear Shooting Glasses And Hearing Protection At All Times When Shooting



PARTS LIST AND PRICING

PRICES EFFECTIVE JULY 1995

PART NUMBER	RETAIL DESCRIPTION	PRICE
MR-2	Disconnect Cam	4.00
MR-4	Trigger Housing	20.00
MR-5	Trigger Guard	21.00
MR-6	Action Bar	24.00
MR-7	Extractor	3.50
MR-8**	Sear	CALL
MR-9	Magazine Guide Plate (Bottom)	4.00
MR-10	Magazine Guide Complete	15.00
MR-11	Magazine Tube (not shown)	18.00
MR-11A	Magazine Complete	25.00
MR-12	Magazine Floor Plate (not shown)	3.00
MR-13	Magazine Follower (not shown)	5.00
MR-14	Magazine Release Lever	4.00
MR-15	Safety Lever	6.50
MR-15A	Safety Detent Ball	1.00
MR-15B	Safety Detent Spring	1.00
MR-16**	Trigger	CALL
MR-17**	Disconnect	CALL
MR-19*	Barrel	156.00
MR-20*	Receiver (FFL Dealers Only)	187.00
MR-22	Bolt	45.00
MR-23	Hammer	5.50
MR-24	Receiver End Cap	4.75
MR-25	Action Bar Spring Guide	4.90
MR-27	Action Bar Spring	2.00
MR-28	Disconnect Spring	1.75
MR-29	Extractor Spring	1.75
MR-30	Firing Pin Spring	1.25
MR-31	Magazine Release Spring	1.25
MR-32	Sear Spring	1.60
MR-33	Trigger Spring	1.75
MR-34	Disconnect Cam Spring	1.75
MR-35	Magazine Spring (not shown)	2.00
MR-36	Hammer Spring	2.50
MR-38	Disconnect and Trigger Plunger (2)	each 2.25
MR-39	Disconnect and Trigger Pin	2.25
MR-40	Magazine Release Lever Pin	2.00
MR-41	Extractor Plunger	2.75
MR-43	Bolt Handle Plunger	2.50
MR-44	Cocking Lever	7.50
MR-45	Firing Pin	7.50
MR-46	Sling Swivel Studs (2)	each 1.25
MR-47	Recoil Buffer	3.00
MR-48	Magazine Spring Retainer (not shown)	1.50
MR-49	Trigger Guard Bushing Front	2.00
MR-51	Firing Pin Retainer Pin	1.00
MR-52	Stud Nuts (2)	each 1.00
MR-53	Take Down Screws (2)	each 1.00
MR-54	Receiver End Cap Set Screw	1.00
MR-55	Trigger Guard Screw Rear	1.00
MR-56	Trigger Guard Screw Front	1.00
MR-57	Trigger/Sear/Trigger Stop Pins (3)	each 1.00
MR-58	Disconnect Cam Pin	1.00
MR-59	Scope Base Plug Screws (3)	each 1.00
MR-61	Stock	75.00
MR-62	Stock Spacers (2)	each 0.75
MR-64	Scope Base - Weaver-87-A (Not Shown)	N/A

SUGGESTED SHIPPING AND HANDLING

* Factory-Fitted or Sold to Gunsmiths Only — Gunsmiths may call for pricing.

** Factory-Fitted Only — Call for price.

See page 12 for ordering instructions.

WARNING: THE .22 MAGNUM HUNTER WILL FIRE EVEN WHEN THE MAGAZINE HAS BEEN REMOVED FROM THE RIFLE. REMOVING THE MAGAZINE DOES NOT UNLOAD THE RIFLE'S CHAMBER OR ENGAGE THE SAFETY. REFER TO MANUAL SAFETY OPERATION AND UNLOADING SECTIONS OF THIS MANUAL.

TO LOAD THE RIFLE

WARNING: OBSTRUCTIONS IN THE BARREL CAN CAUSE SERIOUS INJURY TO THE SHOOTER AND DAMAGE THE RIFLE. ENSURE THE BORE IS CLEAN AND DOES NOT SHOW EXCESSIVE LUBRICANT DEPOSITS.

WARNING: CARTRIDGES MUST BE FED FROM THE MAGAZINE. DO NOT LOAD AMMUNITION DIRECTLY INTO THE RIFLE'S CHAMBER.

1. While ensuring the rifle is pointing in a safe direction with the bolt "FULLY CLOSED", place the safety in the "SAFE" position, figure 1.

2. Push the magazine latch in (towards the magazine) and remove the magazine from the rifle.

WARNING: USE ONLY CLEAN AMMUNITION. AMMUNITION WITH DIRT, LINT, CORROSION, OR LUBRICANT DEPOSITS CAN CAUSE THE RIFLE TO MALFUNCTION.

3. Carefully press rounds of ammunition into the magazine. Place a round on magazine follower with base just forward of retaining lips. Press the round down and back until base of round touches rear flat edge of magazine. Place next round on top of previous round and press down and back. The magazine capacity is ten (10) rounds of ammunition. DO NOT ATTEMPT TO FORCE MORE THAN 10 ROUNDS OF AMMUNITION INTO THE MAGAZINE OF THIS RIFLE.

WARNING: DO NOT FORCE THE MAGAZINE INTO PLACE. FORCING THE MAGAZINE INTO THE RIFLE CAN DAMAGE THE MAGAZINE FEED LIPS AND IMPAIR FEEDING.

4. Insert the magazine into the rifle and ensure the magazine latch locks the magazine in place. (If the magazine does not lock in place readily, remove the magazine and ensure all cartridges are positioned properly in the magazine tube. When all cartridges are positioned properly, re-insert the magazine.)

TO FIRE THE RIFLE

WARNING: KEEP YOUR FINGER OFF THE TRIGGER UNTIL THE RIFLE IS POINTED AT THE INTENDED TARGET AND IN A SAFE DIRECTION.

WARNING: PROTECT YOUR HEARING AND EYESIGHT. WEAR ADEQUATE HEARING PROTECTION AND SAFETY GLASSES WHEN FIRING THE RIFLE.

1. Keep your finger off the trigger and point the rifle in a safe direction.

2. With the rifle pointed at the intended target (and in a safe direction), use the bolt handle to draw the bolt all the way to the rear and release quickly. Do not operate the bolt slowly as this may cause a cartridge to feed improperly and jam the rifle.

3. Move the safety to the "FIRE" position as shown in figure 1. The rifle is now ready to fire.

4. With the rifle pointed at the intended target (and in a safe direction), squeeze the trigger to fire the round in the chamber. When the round has fired, the expended cartridge will be ejected and another round will automatically load into the chamber from the magazine. If the next round is not to be fired immediately, return the safety to the "SAFE" position until you are ready to fire again.
5. After firing the last shot, the bolt will **NOT** stay in the open position. **PULL THE BOLT TO THE REAR POSITION AND VISUALLY EXAMINE THE CHAMBER TO ENSURE IT IS EMPTY!**

TO CLEAR A JAM

WARNING: DO NOT FORCE THE BOLT SHUT IF A ROUND MISFEEDS OR JAMS. ENSURE THE RIFLE REMAINS POINTED IN A SAFE DIRECTION. FORCING THE BOLT MAY CAUSE THE CARTRIDGE TO FIRE INJURING THE SHOOTER OR BYSTANDERS AND DAMAGING THE RIFLE.

1. With the rifle pointed in a safe direction and your finger off of the trigger, place the safety in the "SAFE" position, figure 1.
2. Carefully remove the magazine from the rifle.

WARNING: DO NOT LOOK INTO THE CHAMBER DURING THIS OPERATION.

3. While ensuring the rifle is pointed in a safe direction and keeping your finger off of the trigger, draw the bolt to its "FULLY OPEN" position, figure 2.
4. If the jammed round was not ejected by drawing back the bolt, use a small wood or plastic rod (sharpened on the working end) to gently remove the cartridge from the chamber. **DO NOT USE A METAL TOOL AS THAT MAY DETONATE THE CARTRIDGE OR DAMAGE THE RIFLE.**
5. When the jammed round has been removed, carefully inspect the rifle to ensure a round did not lodge in the magazine well. Inspect the magazine for cleanliness and proper alignment of the ammunition in the magazine prior to repeating steps necessary to load the rifle.

TO UNLOAD THE RIFLE

1. Follow this procedure exactly to unload the rifle. With the rifle pointed in a safe direction and your finger off of the trigger, place the safety in the "SAFE" position, figure 1.
2. Remove magazine from rifle.
3. Pull the bolt back to its "FULLY OPEN" position to eject any cartridge in the chamber; then place the bolt in its "LOCKED OPEN" position and lock in place by turning the bolt handle a quarter turn (in either direction).
4. Visually examine chamber and magazine to ensure they are empty.

TO DISASSEMBLE FOR CLEANING

WARNING: VERIFY RIFLE IS UNLOADED BEFORE DISASSEMBLING. REFER TO SECTION TITLED "TO UNLOAD THE RIFLE".

1. Unload the rifle. Refer to the previous section titled "TO UNLOAD THE RIFLE".

2. Remove magazine, draw bolt to the "LOCKED OPEN" or "FULLY OPEN" position, and visually inspect chamber to ensure the rifle is empty. Allow the bolt to close.

3. With the rifle laying receiver downwards, remove the two takedown screws. Remove the magazine guide plate and stock.

4. Unscrew the receiver end cap and withdraw the recoil buffer, hammer spring, and hammer.

5. Unscrew and remove the two stud nuts and their associated lockwashers, then remove the magazine guidebox. Lift off action bar, action bar spring, and action bar spring guide.

6. Bolt handle is held in place by a plunger under firm spring pressure. Pull out bolt handle and place safety in the "FIRE" position, then slide bolt out. No further disassembly is required to clean the rifle. Further disassembly is NOT recommended.

CLEANING AND CARE

WARNING: VERIFY RIFLE IS UNLOADED BEFORE DISASSEMBLING. REFER TO SECTION TITLED "TO UNLOAD THE RIFLE" ON PAGE 10.

Frequency of cleaning depends on the frequency of use of the rifle. Accumulation of powder fouling in the breech and chamber area may affect the functioning of the rifle causing jamming or misfiring. If either of these conditions develop, clean the rifle before assuming that something is wrong with it. All areas of breech, bolt, magazine, chamber and bore should be scrubbed or wiped clean with a cleaning patch wetted with a powder solvent. After all areas have been thoroughly cleaned, wipe again with an oiled cloth.

Though this rifle is made of high-quality stainless steel, a light coat of surface rust may develop over a period of time, especially in areas of high humidity. This is a very thin surface coating and can be removed with a rust preventive solvent and a clean cloth.

While use of only well-recognized brands of commercial ammunition is recommended and warranted, some foreign brands utilize corrosive primers which necessitate a thorough cleaning of at least the barrel with hot water. For cleaning the residue from this type of ammunition, use a brass core brush and a stainless steel rifle cleaning rod with a jag tip with new cotton flannel patches cut to fit the bore snugly. After cleaning, use firearm lubricants such as Firepower FP-10.

TO ASSEMBLE THE RIFLE

1. With the safety in the "FIRE" position, insert the bolt into the rifle in the bolt's normal alignment and push the bolt handle into the bolt (requires firm pressure).
2. Install action bar, action bar spring, and action bar spring guide. Ensure the action bar lug locates into the slot in the rear of the bolt.
3. Install magazine guide box using two lockwashers and two stud nuts.
4. Install hammer making sure it is properly oriented (see parts list diagram.)

5. Install hammer spring, recoil buffer, and receiver end cap.
6. Install stock and two takedown screws.

SERVICE

Prior to shipment, each .22 Magnum Hunter is carefully inspected and test fired to ensure that it is in proper operating condition. Should the rifle require adjustment, repair or refinishing, we recommend that the rifle be returned directly to the FACTORY SERVICE DEPARTMENT! There is no other way to be sure that work is performed in a properly equipped and staffed facility. Failure to use the factory services will result in voiding your warranty. Except for guns still under warranty, all work will bear a net minimum charge of \$15.00. All rifles returned are to be sent unloaded and prepaid. All collect shipments will be refused.

Always enclose a cover letter with the rifle furnishing serial number, model of rifle, and the nature of the problem or work desired. A statement that the rifle is "defective" is not adequate and will only result in unnecessary delays. Try to be as specific as possible. Federal regulations control the shipment of firearms. It may be impossible for the factory to return a firearm directly to you. Check your local regulations before shipment. If this is the case, we recommend that all firearms be sent through a federally licensed dealer. Please be sure that both the magazine and the chamber are empty before shipping. When shipping firearm, please package firearm in an inconspicuous manner.

ANY FIREARMS RECEIVED IN A LOADED CONDITION MUST BE REPORTED TO THE FEDERAL AUTHORITIES.

PARTS AND ORDERING

All parts orders should be sent to the attention of the Parts Department. California residents include applicable sales tax. When ordering parts, specify Model Name, Part Name, and Part Number. Also include the complete serial number of the firearm.

The prices shown in the parts list (see page 8) do not include labor, shipping, or tax, if applicable. Parts designated by an asterisk (*) must be factory fitted and/or sold to a gunsmith only (see page 8). Parts designated by two asterisks (**) are factory fitted only. Prices on parts designated by two asterisks are available by calling *AMT*. The parts designated by an (*) asterisk will be replaced on an exchange basis only. The replaced parts will not be returned to you. If you wish to purchase an extra receiver, you must do so through a federally licensed dealer, as this unit is serialized and classified as a "firearm" by the Federal Government.

PLEASE ORDER ALL PARTS BY MAIL ONLY

INCLUDE FULL PAYMENT AND \$4.00 SHIPPING CHARGE
CALIFORNIA RESIDENTS MUST INCLUDE APPLICABLE SALES TAX

ARCADIA MACHINE & TOOL, INC.

6226 Santos Diaz St., Irwindale, CA 91702 (818) 334-6629



AMT ARCADIA MACHINE & TOOL, INC.

6226 Santos Diaz St. • Irwindale, CA 91702

(818) 334-6629 • FAX (818) 969-5247

DEAR VALUED CUSTOMER:

IN JANUARY, 1996, A COMPOSITE STOCK WILL BE AVAILABLE
FOR YOUR NEW RIFLE. IF YOU ARE INTERESTED IN PURCHASING
THIS REPLACEMENT, PLEASE CONTACT US AND WE WILL BE HAPPY
TO PLACE YOUR ORDER.
